

Thanks for purchasing the Vlieland chair!


In this manual we explain step by step how to assemble the chair.


## What do you need?

- Power tool
- Drill (we advise size 4)
- Sandpaper (we advise p 100)
- Tape measure

Step 1: Sandpaper, sandpaper both sides of the planks.

Step 2: Sidepanels
You need the following planks/slats:
$-6 \times 18 \times 57 \mathrm{~cm}$
$-2 \times 5.6 \times 62.7 \mathrm{~cm}$
$-4 \times 3 \times 54 \mathrm{~cm}$
$-4 \times 5.6 \times 54.2 \mathrm{~cm}$

Laydown 3 planks ( $18 \times 57 \mathrm{~cm}$ ) next to each other. Place 2 slats $(54 \times 3 \mathrm{~cm})$ on the sides of the planks. Drill the holes and mount them.

Laydown 2 slats ( $54 \times 5.6 \mathrm{~cm}$ ) on the mounted planks. Drill holes and mount them. Take a slat ( $63.7 \times 5.6 \mathrm{~cm}$ ) Mount them on 2 sides of the beams you just mounted.

Repeat this procedure to assemble a second side panel.


## Step 3 : The seating

You need the following planks/slats:
$-2 \times 53 \times 18 \mathrm{~cm}$
$-1 \times 53 \times 12 \mathrm{~cm}$
$-1 \times 53 \times 5 \mathrm{~cm}$

## $-3 \times 42 \times 2.7 \mathrm{~cm}$

Put down 2 planks ( $53 \times 18 \mathrm{~cm}$ ) and 1 planks ( $53 \times 12$ ) next to each other. Put the widest plank on the outside. Drill the holes and put them between the 2 side panels.

Laydown a slat ( $53 \times 5 \mathrm{~cm}$ ) under the fist plank of the seating. Laydown the slat ( $42 \times 2.7 \mathrm{~cm}$ ) in the centre and mount it. (this is a support beam)

Laydown 2 slats ( $42 \times .2 .7 \mathrm{~cm}$ ) on the sides. Mount them with 6 Phillip heads through the seating surface in to the beam. Mount the beams to the sidepanels with 4 phillip heads.


Bottom view


Front view

rear view

## Step 4: The backrest

You need the following planks/slats:

[^0]Place 2 planks ( $53 \times 18 \mathrm{~cm}$ ) on top of each other. Laydown 3 slats ( $33 \times 2.7$ ) on these planks (see picture). Drill on the top of the slat 4 holes. (Holes have to be scatterd through the length of the slat)

Repeat this with the other 2 slats.

To mount the backpiece on the seating, you have to drill 3 holes on the inside of the 2 outer slats. (this 3 phillip heads aren't in the picture)

They are needed to mount the backrest to the rest of the chair. Make sure the phillip heads don't touch each other!


## Top view



Make sure you mount the backrest with a seat depth of 44 cm . Mount this with 3 phillip heads on each side of the backrest.

You finished the chair. Enjoy!



[^0]:    $-2 \times 53 \times 18 \mathrm{~cm}$
    $-3 \times 33 \times 2.7 \mathrm{~cm}$

